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# **Alignment Clamps**









#### EFRAC 180 Standard and Delux Kits; Restraining and Alignment Clamp

Extremely rigid and powerful Clamp available in two kit options and with the option of additional accessories.

'Click-tight' liners for quick and easy adjustment for different pipe diameters... screws and allen keys are not required!

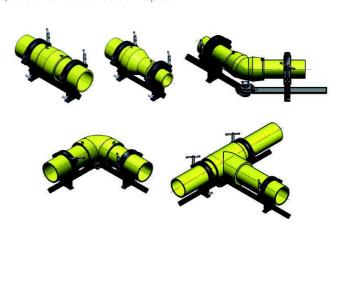
The standard Clamp caters for straight and reducing fittings, whilst the Delux Clamp can also handle elbows. Both kits come in a tough carry-bag and have the option of additional size liners and a 90° arm attachment to enable the use of a third clamp ring for welding 90° equal tees.

Product code	Description	Size Diameter Range	
089-000302	EFRAC 180 Kit – Standard, complete with straight bar, standard liners and bag	63, 90, 125 & 180mm	Н
089-000345	EFRAC 180 Kit – Delux, complete with knuckled bar, standard liners and bag	63, 90, 125 & 180mm	Н
045-000202	Spare Blue Carrying Holdall	-	
Please enquire	Spare Blue Carrying Holdall - Customer Logo	-	
089-000305	EFRAC 180 90deg tee adaptor clamp	63, 90, 125 & 180mm	H
045-000245	EFRAC180 90deg tee adaptor Carrying Holdall (not supplied as std.)	-	
Please enquire	EFRAC180 90deg tee adaptor Carrying Holdall - Customer Logo	-	

#### Table showing all 'click-tight' liners available

Product code	Description	
604-000005	63mm Liner, each (4 required)	H
604-000009	75mm Liner, each (4 required)	H
604-000004	90mm Liner, each (4 required)	H
604-000006	110mm Liner, each (4 required)	H
604-000003	125mm Liner, each (4 required)	H
604-000007	140mm Liner, each (4 required)	H
604-000008	160mm Liner, each (4 required)	H

<sup>\*</sup> Note, other size liners available on request



# **Equipment & Tooling**



### **Alignment Clamps**



#### **Electrofusion Alignment Clamps**

The Hy-Ram range of Electrofusion Alignment Clamps cover the range 16 to 400mm diameter for any combination of pipe sizes within the clamp range... whilst also maintaining the centre-line.

#### **EFAC 63 Alignment Clamp (no liners required)**

Small, compact Service pipe Alignment Clamp ensures quick and easy clamping of any size pipe within the range with no adjustment or loose pieces. The standard version handles straight and reducing fittings, whilst the 45/90° version also facilitates clamping of elbows.

Product code	Description	Size Diameter Range
089-000050	EFAC 63 Alignment Clamp	16 – 63mm (inclusive)
089-000166	EFAC 63 45/90° Alignment Clamp	16 – 63mm (inclusive)





#### EFAC 180 Alignment Clamp (no liners required)

The 'original' no-liner clamp, the gear in the base ensures quick and easy clamping of any size pipe within the clamp range with no adjustment or loose pieces. The standard version handles straight and reducing fittings, whilst the 45/90° Adaptor kit also facilitates clamping of elbows and tees.

Product code	Description	Size Diameter Range	
089-000048	EFAC 180 Alignment Clamp	63 – 180mm (inclusive)	H
089-000049	45/90° Adaptor Kit for EFAC 180	63 – 180mm (inclusive)	H

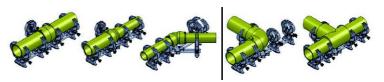




#### **EFAC180 Double Alignment Clamp (no liners required)**

Similar to the EFC180 except features a double clamp either side of the fitting in order to increase rigidity. Comes complete in a strong steel carry-case.

Product code		Size Diameter Range	
089-000140	EFAC180 'Double' Alignment Clamp Kit (including steel carry case)	63 – 180mm (inclusive)	H
089-000049	45/90° Adaptor Kit for above	63 – 180mm (inclusive)	Н







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### **Alignment Clamps**



#### **EFRAC 250 Restraining and Alignment Clamp**

Strong, robust 'original' style Clamp with liners suitable for clamping straight and reducing fittings.

Product code	Description	Size Diameter Range	
089-000093	EFRAC 250 Alignment Clamp	180 - 250mm (inclusive)	H
300-000022	Liner 250/180 (4 required)		H

<sup>\*</sup> Note, other size liners available on request

#### **EFRAC315 Restraining and Alignment Clamp**

Strong, robust 'original' style Clamp with liners suitable for clamping straight and reducing fittings.

Product code	Description	Size Diameter Range	
089-000094	EFRAC 315 Alignment Clamp	250 - 315mm (inclusive)	H
300-000057	Liner 315/250 (4 required)		H

<sup>\*</sup> Note, other size liners available on request

### **Manual Positioning Clamps**



#### AlignMaster Manual Positioning Clamps (280, 315, 355, 400)

Manual Positioning Clamps are for positioning and restraining medium size pipe work throughout the electrofusion jointing process. These clamps are for use with in line or angled joints with the correct base unit and bars.

Product Code	Description	
089-000551	315mm Positioning Clamp	H
089-000552	355mm Positioning Clamp	H
089-000553	400mm Positioning Clamp	H
604-000029	400 - 355mm Set of Reducing Shells (2 pieces)	H
604-000030	400 - 315mm Set of Reducing Shells (2 pieces)	H
604-000031	315 - 280mm Set of Reducing Shells (2 pieces)	H

#### Strap-type Manual Positioning Clamp (63 - 500mm)

For positioning and supporting PE pipes and equal or reduced outlet couplers, bends, elbows, 3 way 'T' fittings throughout the electrofusion jointing process.

Product code	Description	
089-000580	125 - 500mm Positioning Clamp, 2-way, straight base	H
089-000581	125 - 500mm Positioning Clamp, 2-way, angle maker base	H
089-000582	3 way adaptor kit for either of the 2-way Clamps above	H

## Large Diameter Hydraulic Restraining Clamp



Hydraulic Restraining Clamp

### AlignMaster Hydraulic Positioning Kit

Hydraulically powered re-rounding and positioning units for supporting and restraining large diameter pipes and couplers throughout the electrofusion jointing process.

Product code	Description	
089-000561	400mm Hydraulic Positioning Kit + 2 x Pumps	R H
604-000022	400 - 355mm Set of Reducing Shells (3 pieces)	RH
604-000023	400 - 315mm Set of Reducing Shells (3 pieces)	RH
089-000562	500mm Hydraulic Positioning Kit + 2 x Pumps	RH
604-000024	500 - 450mm Set of Reducing Shells (3 pieces)	RH
604-000025	500 - 400mm Set of Reducing Shells (3 pieces)	RH
089-000563	630mm Hydraulic Positioning Kit + 2 x Pumps	RH
604-000026	630 - 560mm Set of Reducing Shells (3 pieces)	RH
604-000027	630 - 500mm Set of Reducing Shells (3 pieces)	RH
089-000564	710mm Hydraulic Positioning Kit + 2 x Pumps	RH
604-000028	710 - 630mm Set of Reducing Shells (3 pieces)	RH

